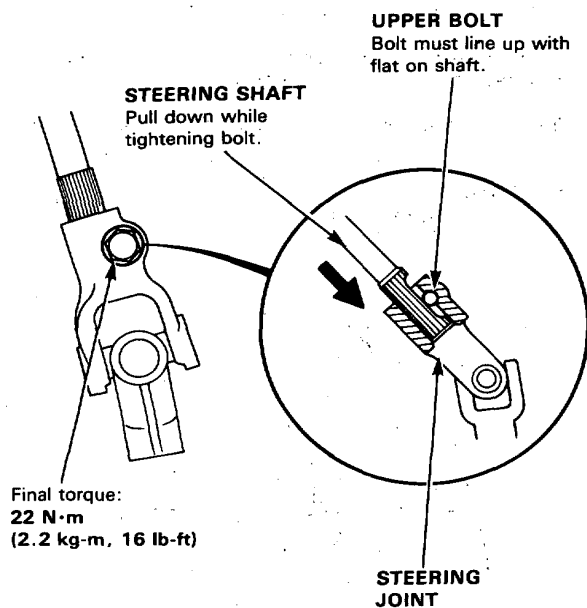




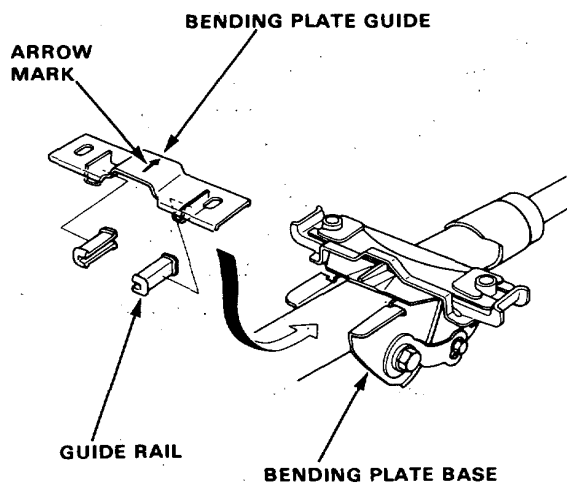
13. Slip the upper end of the steering joint onto the pinion shaft (line up the bolt hole with the groove around the shaft) and loosely install the upper bolt.



Installation

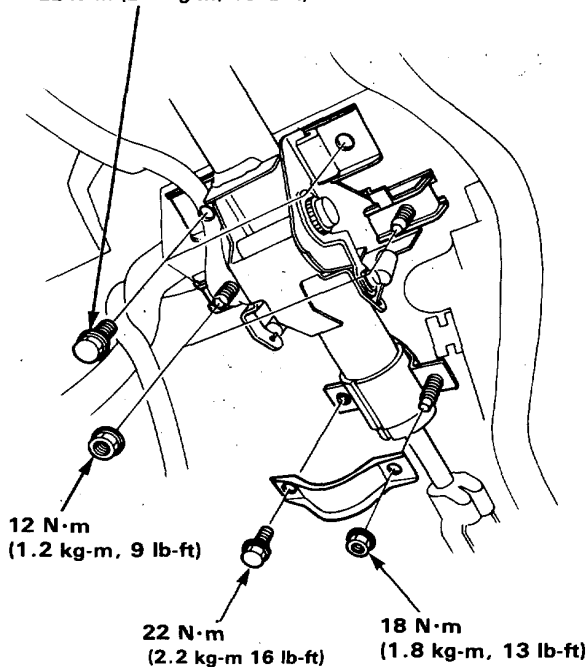
1. Set the guide rails in the bending plate guide and install the bending plate guide on the bending plate base.

NOTE: Install the bending plate guide with its arrow mark toward the gearbox.



2. Loosely install the steering column assembly with the nuts, bolts and lower column bracket. Tighten to these torques in step 7, page 11–14.

22 N·m (2.2 kg-m, 16 lb-ft)

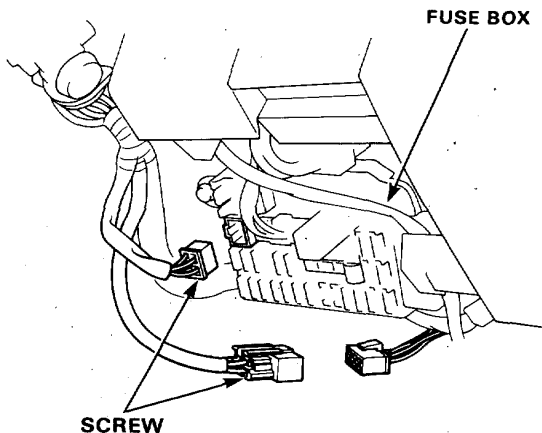


(cont'd)

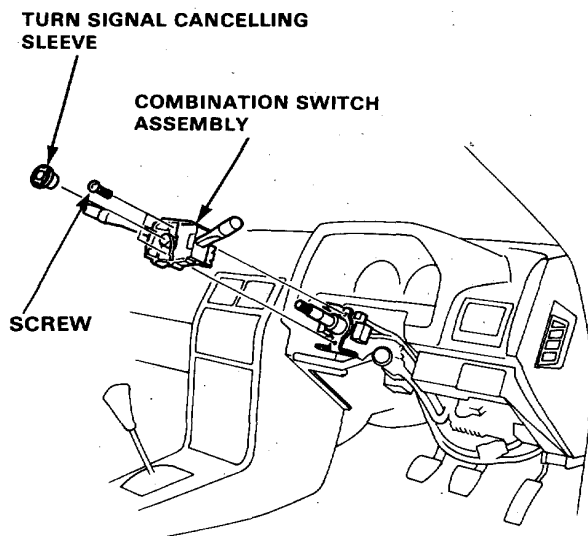
Steering Column

Installation (cont'd)

3. Connect each wire coupler to the fuse box at the under dash right side.



4. Install the combination switch assembly and turn signal cancelling sleeve.
5. Connect each wire coupler to the combination switch.



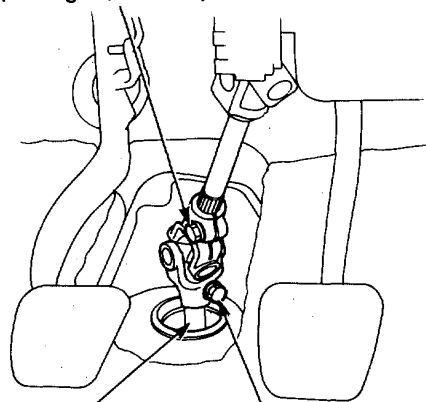
6. Loosely install the steering joint on the steering gearbox pinion.

NOTE: Be sure that the lower bolt is securely in the groove in the steering gearbox pinion.

7. Tighten the steering column mount bolts, nuts and bracket loosely installed in step 2.
8. Tighten the lower and upper steering joint bolts.

UPPER BOLT

22 N·m (2.2 kg-m, 16 lb-ft)



STEERING GEARBOX
PINION

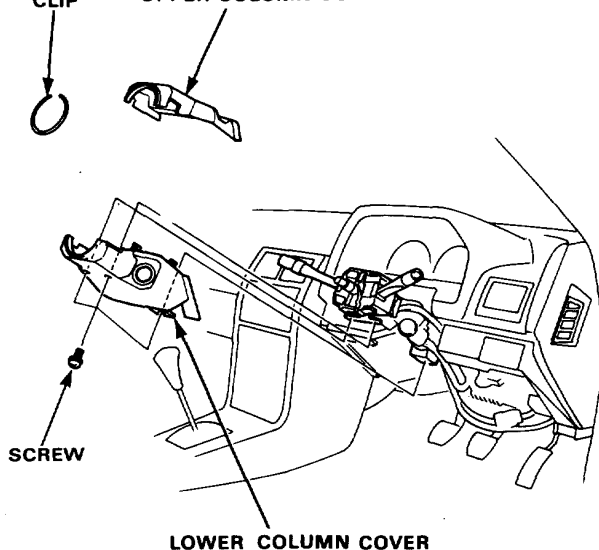
LOWER BOLT

22 N·m (2.2kg-m, 16 lb-ft)

9. Install the upper column cover and lower column cover.

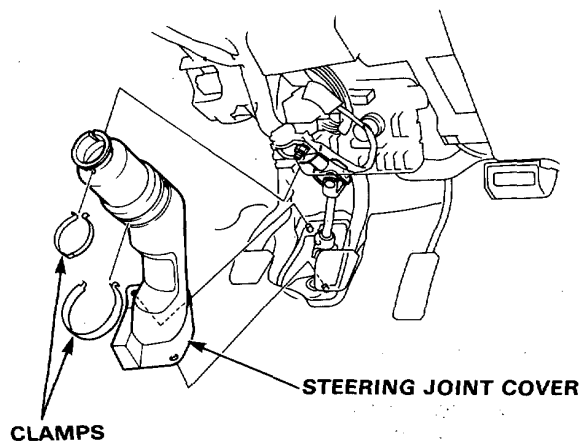
CLIP

UPPER COLUMN COVER

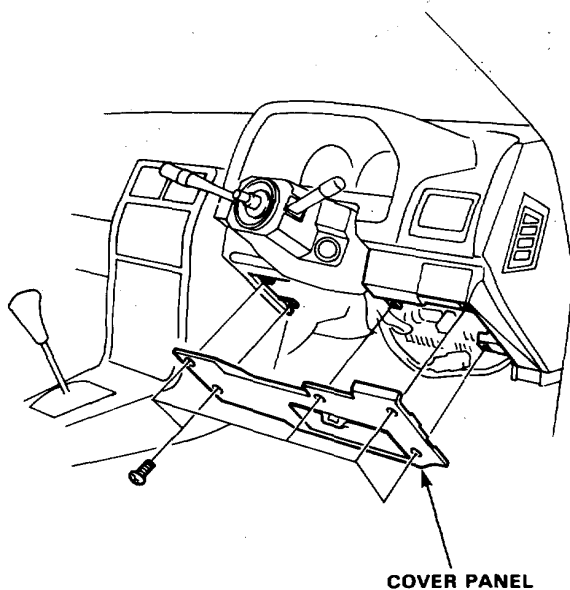




10. Install the steering joint cover with the clamps and clips.



11. Install the cover panel.



12. Install the steering wheel in a straight ahead position.

NOTE: Align the tabs on the turn signal cancelling sleeve with the grooves on the steering wheel boss.

13. Tighten the steering wheel mount nut and torque to 50 N·m (5.0 kg-m, 36 lb-ft).

14. Check that the horn works properly, then install the center pad.

50 N·m (5.0 kg-m, 36 lb-ft)

